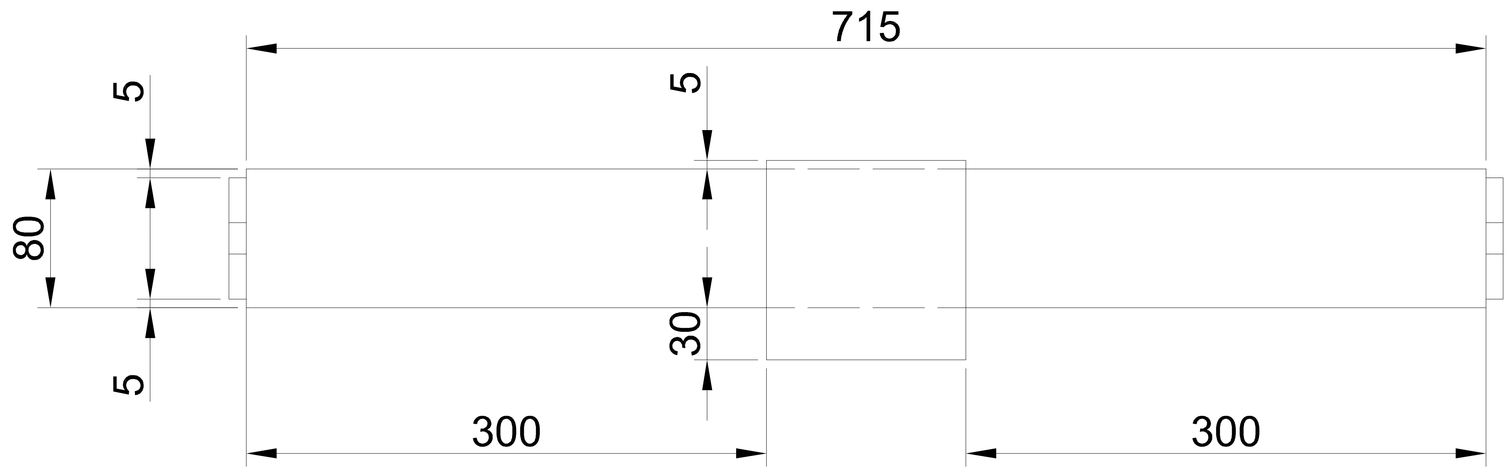
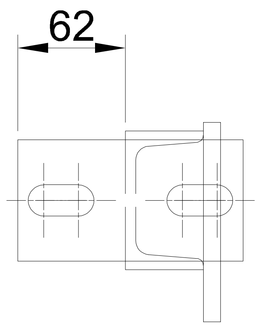
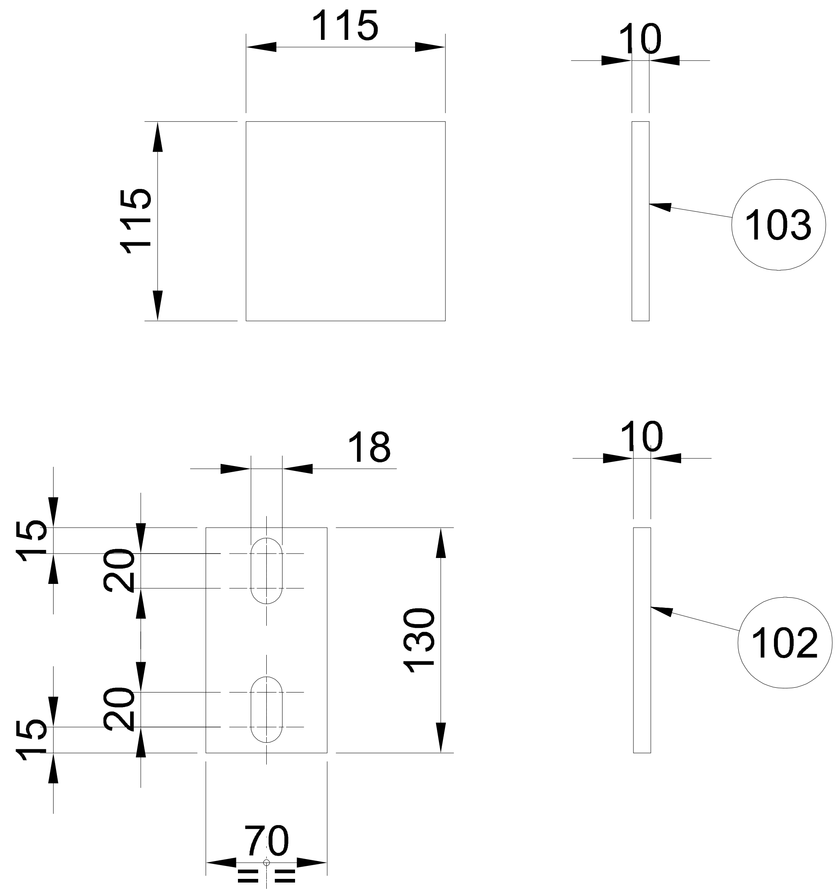
GENERAL MACHINING TOLERANCE - GRADE MEDIUM (UNI EN ISO 22768) TOLLERANZA GENERALE DI LAVORAZIONE - GRADO MEDIO (UNI EN ISO 22768)											
Size	above up to	Gruppo di dimensioni	oltre fino a	- 6	6 30	30 120	120 400	400 1000	1000 2000	2000 4000	4000
Tolerance		Scostamenti		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3

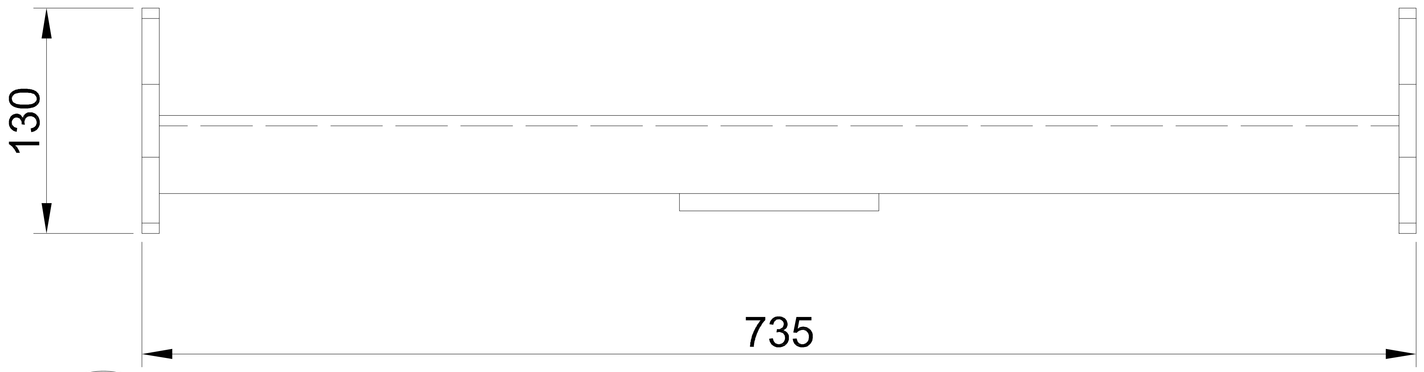
REMOVE SHARP EDGES
TOGLIERE SPIGOLI VIVI

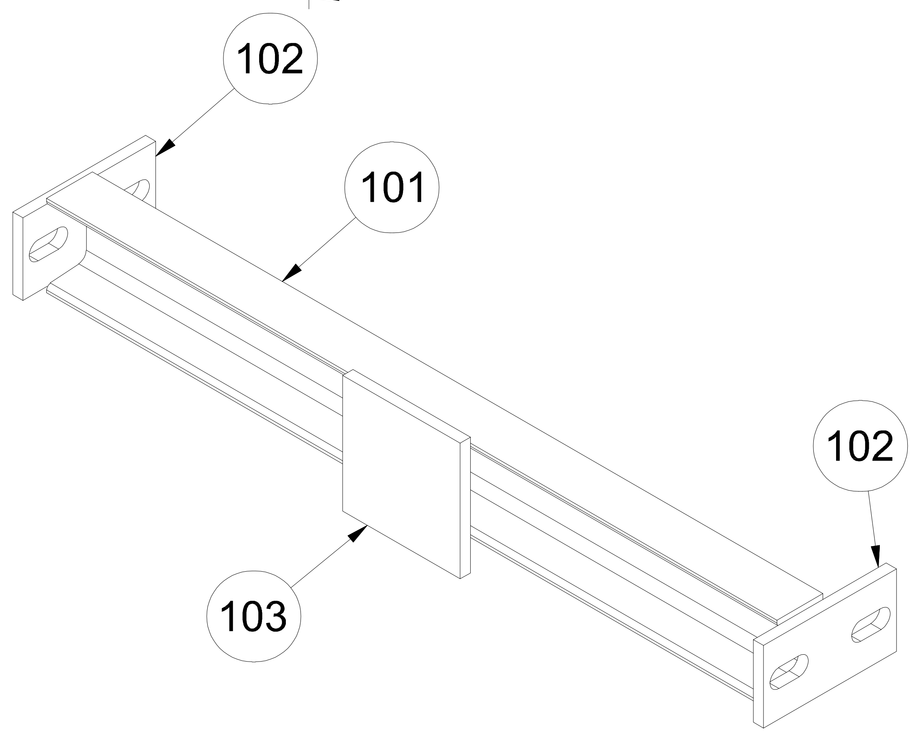
Chamfer / Smusso 0.5x45° R=0.5











PAINTING STANDARDS

Paint the unworked surfaces as indicated:
- n°1 layer of Inorganic Zinc. thickness 75µm.
- n°1 or more layers of two-component epoxy paint, thinkness 175µm.

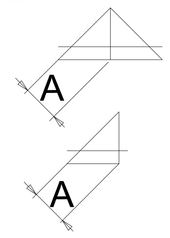
The thickness of the final layer will therefore be no less than 250µm.

RAL

NORME GENERALI DI SALDATURA
GENERAL RULES FOR WELDED JOINTS

PREPARAZIONE DEI LEMBI SECONDO "DIN 1912"
EDGE PREPARATION FOR WELDING ACCORDING TO

DOVE NON ALTRIMENTI INDICATO - A = 0.7
DELLO SPESSORE MINIMO DA COLLEGARE
WHERE NOT SPECIFIED - A = 0.7
OF THE MINIMUM THICKNESS TO BE JOINT



BRUNO PRESEZZI spa
UFFICIO TECNICO
VALIDO PER COSTRUZIONE

Q.tà	Descrizione	Description	Pos.	Materiale	Numero Parte	Massa	RIC.
1	Piastrina	Platelet	103	S275JR EN 10025		1	
2	Piastrina	Platelet	102	S275JR EN 10025		0,7	
1	Profilato UPN 80 - L=715 - UNI EN 10279	Profile UPN 80 - L=715	101	S275JR EN 10025		6,2	

Q.TA'	S.P.	R.V.	R.V.	S275JR EN 10025	8,5 kg
	Disegnato	Verificato	Autorizzato	Materiale	Massa

DATA 06/10/2025

COMMESSA N.

DIS. ASSIEME

Descrizione:

Trave sostegno lamiera
(Sheet metal support beam)

Disegno N. 60-26-00B-104

Scala: 1 : 5

Revisione: 0

Foglio: 1 *di* 1

A termine di legge e' rigorosamente vietato riprodurre o comunicare a terzi il contenuto del presente disegno

Via per Ornago,8 - BURAGO DI MOLGORA - C.A.P. 20875 (MB) - ITALY
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